

2254

HSSE-PM DIN 371

M
DIN 13

Form.
B
"Gun"



Tol.
6HX

3XD



HL

P				M		K			N				S		H		
<800	<1.000	<1.200	<1.400	<950	<1.200	<500	<800	<1.400	Al	Cu	Mg/Zn	Plastic	Ni	Ti	50 HRC	55 HRC	60 HRC
20-40	15-30	10-20	5-10	5-15	5-10	10-30	10-30	5-15	10-30	10-30	5-15	10-30	2-8	2-15			

Vc (m/min). ● Optima / Optimun ○ Alternativa / Alternative

MICRO FINISH
THREADING TECHNOLOGY



Ø	P	L mm	I mm	mm	d mm
M2,0*	0,40	45	10	2,10	2,8
M3,0	0,50	56	5	2,70	3,5
M4,0	0,70	63	7	3,40	4,5
M5,0	0,80	70	8	4,90	6,0

Ø	P	L mm	I mm	mm	d mm
M6,0	1,00	80	10	4,90	6,0
M8,0	1,25	90	13	6,20	8,0
M10,0	1,50	100	15	8,00	10,0

*Tol 6H